

Products you know,
Value you expect,
Service you trust.



Clack 

For over 65 years...

Serving the water treatment professional.

IT ALL STARTED IN 1946...



Shown in his lab, **Willis "Bill" Clack** (1923-1987) started his career with his father in the water softener exchange business in 1946.



Back in 1946, Bill Clack and his father opened a small water softener exchange business in Madison, Wisconsin. Today, this family business has grown to become a world leader in the manufacture and distribution of water treatment products and components ... **Clack Corporation**. From its headquarters in Windsor, Wisconsin, additional manufacturing facilities in Rogers, Arkansas and a distribution center in Santa Fe Springs, California, Clack serves customers in the United States and throughout the world.

A major reason for the 65+ years of success and growth is our ability to consistently provide our OEM customers with the highest quality products and services. We manufacture and distribute the most complete line of products and components for residential, commercial and industrial water conditioning equipment in the industry.

These products and components are produced on the latest plastic injection molding, blow molding and melt blown film equipment. Many components go through additional manufacturing stages such as sonic welding, heat plate bonding, spin welding, and hot stamping to produce filter cartridges, filtration systems, distributors and various other products and accessories.

To compliment our line of manufactured items we also distribute a wide variety of related products. Clack is the world's largest stocking distributor of Pressure Vessels. We are the leading distributor of Ion Exchange Resins. In addition, we manufacture, distribute and stock a complete line of filter media including Birm®, MTM®, Filter-Ag®, Filter-Ag Plus®, GreensandPlus™, Corosex®, Calcite, Pyrolox™, Anthracite, Garnet, KDF®, Gravel and Granular Activated Carbon.

A complete line of **Filter Media** and **Ion Exchange Resins** including: Birm®, MTM®, Filter-Ag®, Filter-Ag Plus®, GreensandPlus™, Corosex®, Calcite, Pyrolox™, Anthracite, Garnet, KDF®, Gravel and Granular Activated Carbon.



The ground breaking **369 "Four Way Valve"** was patented in 1956. It greatly simplified the operation of manual residential and commercial water softeners by eliminating multiple valves. It began the industry's most respected tradition of innovation and excellence.

The industry's largest selection of blow molded **Brine Tanks and Cabinets** are available in distinctive contemporary colors; round and square shapes; and sizes from 5 to 150 gallons. To enhance the appearance of your products most models are available with injection or blow molded covers. Custom colors and private label hot stamping is also available.



A complete line of **Distributors** for residential, commercial and industrial applications.

The world's largest stocking distributor of **Pressure Vessels**.

OUR PEOPLE MAKE THE DIFFERENCE...



You'll receive **prompt, courteous,** and **knowledgeable** service from your first phone call through delivery of your order.

Prompt friendly service from people who believe in their products...it's the way we've done business for over 65 years. Your inquiry is handled by an inside sales representative that has the knowledge, training and experience to help you find the right product for your application. They follow through to make sure each order is shipped and delivered on time.



We mold **3 and 5 gallon water bottles** made from a tough polycarbonate. Silkscreen and Heat Transfer label application is also available.

Our **Sales team** works with you every step of the way to assure you receive the products you need on time, every time.

New technology and materials are constantly changing the shape of the water treatment marketplace. Our engineering staff integrates the latest information, CAD/CAM techniques, and prototype modeling into innovative new product development programs. Existing products are continually tested and refined to improve performance, cost, reliability and durability.

We also work directly with individual companies to design and manufacture products that meet their unique requirements. Our design team will develop a program which considers each facet of your product's specifications. We can provide "Turn-Key" programs from initial design through final production.

Our manufacturing base includes injection molding presses and blow molding equipment capable of producing 2 oz. to 150 gallon parts in a broad range of materials. Each machine is operated by skilled, experienced technicians who take pride in the job they do. All of our equipment has microprocessor controls to monitor and report quality and productivity to an SPC (Statistical Process Control) program during each run. This SPC program insures product consistency from run to run. Clack has the "Total Responsibility Team" that listens to you ... helps solve your problems ... and provides ongoing product support. We're as close as your phone, fax or internet connection.



Clack Corporation
WATER TREATMENT & DISTRIBUTION OF
CUSTOM BLEND POLYMER & SPECIALTY MOLDING PLASTIC PRODUCTS
3482 SHILOH RD. WINDSOR, NY 12588
PHONE: (518) 848-3010 FAX: (518) 848-3388

ORDER ACKNOWLEDGEMENT

CUSTOMER P.O. NO. 12150
SOLD TO: SWEET SPRING WATER, 365 GREEN AVE, DEL. RBY OAKS, CA 94940
SWEET SPRING WATER, 365 GREEN AVE, DEL. RBY OAKS, CA 94940

Jim - The extra tanks you requested are on the truck! Joan

CUSTOMER P.O. NO.	ORDER DATE	SHIP DATE	TERMS	CURRENCY
92864A	01/22/00	BY 01/29/00	NET 10 DAYS	
ORDER NO.	DESCRIPTION	QTY	UNIT	PRICE
H1025	TUBE POLY 5/8X1/2 WAT 100' ROLL	25	EA	
H1023	TUBE POLY 3/8X1/4 WAT 500' ROLL	2	EA	
H1030-36	BRINE WELL 4X36	50	EA	
H1080	GRID PLATES 24" 2/SET	16	EA	
G23948CBTP	39X48 BLACK BRINE TANK	2	EA	
G21633CBTC	18X33 BLACK BRINE TANK	7	EA	
G21414BB1C	14X14X34 BLUE BR CYS W/HANDLE	25	EA	
H7070-36	454 STD BR VALVE 36"			

TO SHIP ON JANUARY 29 TRUCK
END OF ORDER

OUR PRODUCTION IS STATE OF THE ART



SPC (Statistical Process Control) programs are monitored by skilled, experienced operators. All manufacturing parameters are **electronically stored** for use on subsequent runs.



Our design engineers use the latest design, manufacturing and materials technology to produce products with exceptional performance and durability to meet our customers' unique requirements.

THE CUTTING EDGE OF PRODUCT DEVELOPMENT...

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Today's consumers have an increased awareness of their water quality. This awareness has caused a dramatic growth in the domestic and international markets for residential and commercial/industrial water treatment products.

In 2001, after years of development and extensive field testing, Clack introduced its first line of residential control valves. Our goal was to design a family of control valves for the water treatment professional that covered the greatest range of applications, while having the greatest commonality of parts.

The WS1 series of valves were designed with the world's water treatment professional in mind, and incorporate many features that were a direct result of feedback from our customers. The WS1 valves are manufactured from composite plastics and are designed to provide high flow rates, up to 27 GPM, over a wide range of applications. This provides our customers a great deal of flexibility in system design and greatly reduces inventory requirements.

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Our commercial/industrial line of control valves were also developed with direct input from our customers and incorporate many of the features proven in our residential line of valves. Our WS1.25 valve provides flow rates up to 34 GPM, our WS1.5 valve provides flow rates up to 70 GPM, our WS2 valve provides flow rates up to 115 GPM, our WS2H valve provides flow rates up to 125 GPM and our WS3 provides flow rates up to 250 GPM.

All Clack valves incorporate our patented* "stack technology" and feature state-of-the-art electronics and programming software.

Clack also manufactures an extensive line of drinking water products including Microline® drinking water systems. Microline drinking water systems utilize our patented manifold design. Microline systems are available as reverse osmosis units or multiple stage filtration systems which use ceramic elements and other filter technologies.

We also manufacture Hydro-Cure® melt blown polypropylene sediment cartridges are used in a wide variety of filter applications where economical cartridges are required.

Today, Clack is proud to offer our customers the industry's most complete selection of water treatment products for the water treatment professional.

*patent number 6,402,944

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Hydro-Cure® melt blown polypropylene sediment cartridges are used in a wide variety of filter applications.



The patented manifold design is at the heart of our **Microline RO** drinking water systems. Options available are: 3 or 4 stage systems with or without water quality monitor.



WS1 TWIN

1" Twin Alternating valve with service flow rates up to 28 gpm.



WS1

1" valves provide service and backwash flow rates up to 27 gpm and are manufactured from composite plastics.



WS1TC

1" TC valves are economical, non-metered and time clock controlled with flow rates up to 27 gpm.



WS1.25

1.25" valves with service flow rates up to 34 gpm and are also available in upflow brining.



WS1.5

1.5" top mount valves feature a lead free brass body and service flow rates up to 70 gpm.



WS2

2" valves with service flow rates up to 115 gpm for top mount configurations.



WS3

3" valves with service and backwash flow rates up to 250 gpm and top mount or side mount configuration.

THE SINGLE SOURCE KNOWN WORLDWIDE...

It's a reputation we are proud to have earned

from our customers in the United States and around the world.

We have earned it with our commitment to consistently provide our customers with prompt, courteous service and the highest quality products.

Clack manufactures and distributes the industry's most complete line of products and components for residential, commercial and industrial water conditioning equipment. In addition, we work with individual companies to design and manufacture custom products that meet their unique requirements.

Each year an increasing number of our customers recognize the time and cost effectiveness of "Single Source Purchasing" from Clack. Your inquiry is handled by a staff that has the knowledge, training and experience to quickly find the right products

for your applications. Whether it's helping to establish credit or to consolidate shipments to save freight costs, our service doesn't end at the sale, it's ongoing with individual support to all our customers. This support also includes handling warranty claims for both the products we manufacture and those we distribute.

The mission of the Clack Corporation is to be a solid progressive force in the water treatment field and a leader in plastic processing by developing strong customer and vendor relationships through the highest quality products at a competitive price with a clean, safe work environment where employees are rewarded for their productive accomplishments.

With today's major corporate consolidation we are a family business that listens ... and offers you a choice in a changing environment.

Let us show you today how we earned our reputation. We're as close as your phone, fax or internet connection.



Clack Headquarters and Distribution Center is located in Windsor, Wisconsin. We're just off Interstate 90/94/39 and 5 miles north of Dane County Regional Airport in Madison. This gives us **easy access** to major North American and overseas markets.



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