



SNOWPURE

Water Technologies

Electropure™ EDI XL-SR Modules

XL-SR Pharmaceutical EDI Modules

ELECTROPURE™ XL-SR modules are pharmaceutical EDI modules for producing high-resistivity USP Purified Water. They are configured to easily retrofit existing systems with added Electropure™ technology benefits, so the old troublesome Dow Omexell® and GE E-Cell® CONCENTRATE RECIRCULATION IS ELIMINATED.

ELECTROPURE™ XL-SR modules have the compact Electropure profile and have Electropure™ EDI technology inside. This includes Electropure's patented Excellion™ membranes, our unique non-scaling electrode system, and our efficient thin-cell technology.

And with Electropure™ EDI thin-concentrate technology, there is no need for the troublesome Omexell® and E-Cell® recirculation system, so it can be eliminated from the system. With the mass-transfer built into Electropure™ EDI thin-concentrate technology, you don't need either salt injection or feed-and-bleed systems. You also don't need the IONPURE® "all-filled" design.



	XL-100-SR	XL-200-SR	XL-300-SR	XL-400-SR	XL-500-SR
Design Flow	100 l/h	200 l/h	500 l/h	1.0 m3/h	1.7 m3/h
Module Flow	80-150 l/h	100-300 l/h	300-1000 l/h	0.6-1.5 m3/h	1.3-2.5 m3/h
Recovery*	Up to 90%	Up to 95%	Up to 97%	Up to 99%	Up to 99%
Recommended	48 VDC	100 VDC	150 VDC	200 VDC	300 VDC
Normal Pressure	2-3 bar	2-3 bar	2-3 bar	2-3 bar	2-3 bar
Maximum Pres-	5 bar	5 bar	5 bar	5 bar	5 bar

* with electrolyte to drain, and concentrate recovery

EDI Module Parameters	Recommended for Optimum Performance					Maximum
Feedwater Conductivity Equivalent Including CO ₂ (FCE, see calculation*)	<9 µS/cm					<33 µS/cm
pH	7.0 to 7.5					5 to 9.5
Total Chlorine (as Cl ₂) and Ozone (O ₃)	ND					ND
Iron (Fe)	ND					<.01 ppm
Manganese (Mn)	ND					<.01 ppm
Sulfide (S ⁻)	ND					<.01 ppm
Total Hardness (as CaCO ₃)	<0.5 ppm					<1 ppm
Total Silica (as SiO ₂)	<0.2 ppm					<0.5 ppm
Total Organics (TOC as C)	ND					<0.5 ppm
Temperature	15 to 30C (60-85F)					5 to 35C (40-95F)
Concentrate Flow Direction	Upward					Upward
Feed Flow Direction	Upward					Upward
Dimensions (Width x Height x Depth)	22x56xD cm (8.5x22xD in)					
Depth:	XL-100-SR	XL-200-SR	XL-300-SR	XL-400-SR	XL-500-SR	
	17 cm (6.5 in)	19 cm (7.5 in)	26 cm (10 in)	29 cm (11.5 in)	37 cm (14.5 in)	
Shipping Weights and Dimensions:	XL-100-SR	XL-200-SR	XL-300-SR	XL-400-SR	XL-500-SR	
	50 lbs./23 kg.	55 lbs./25 kg.	68 lbs./31 kg.	78 lbs./36 kg.	93 lbs./42 kg.	
	28x14x15 in.	28x14x15 in.	28x14x17 in.	28x14x19 in.	28x14x21 in.	
	71x36x38 cm.	71x36x38 cm.	71x36x43 cm.	71x36x48 cm.	71x36x53 cm.	

SnowPure Water Technologies
130 Calle Iglesia
San Clemente, CA 92672, USA
Tel: +1.949.240.2188
info@snowpure.com
www.snowpure.com

SnowPure International, Ltd.
Hong Kong
info@snowpureintl.com

China Sales Office
Electropure Environmental
Technology (Shanghai) Co. Ltd.
伊乐环保科技(上海)有限公司
Shanghai, China
13818807576@163.com
www.snowpure.com.cn

Middle East Sales Office
Amman, Jordan
info@middle-east.snowpure.com

India (Authorized Distributor)
Evergreen Technologies Pvt. Ltd.
Mumbai, India
info@evergreenindia.com

Japan (Authorized Distributor)
AMP Ionex / Mihama Group
美浜株式会社
Tokyo, Japan
info-mhg3@mihama.com
www.amp-ionex.com

Korea (Authorized Distributor)
Innomedtech, Inc.
주식회사 이노메디텍
Seoul, South Korea
info@innomtech.com
www.innomedtech.co.kr

Nordic (Authorized Distributor)
PWS Pure Water Scandinavia AB
Falun, Sweden
lars.wiklund@purewater.se

Germany (Authorized Distributor)
TES Water Treatment GmbH
Hockenheim, Germany
info@tes-water.de

Austria, Switzerland, Czech, Slovakia (Authorized Distributor)
ROC Components AG
Reinach, Switzerland
info@roc-ch.com

South Africa (Authorized Distributor)
Marsi Water (Pty) Ltd
Cape Town, South Africa
sales@marsiwater.com

Ukraine/Baltics (Authorized Distributor)
Nerex PE
Kyiv, Ukraine
com@nerex.ua

Electropure™ EDI Technology

- No concentrate recirculation or brine injection
- Thin-Cell efficient technology
- Thin-Concentrate non-scaling technology
- Unique non-scaling electrode system
- Patented Excellion™ membranes

Doing business with SnowPure

- Electropure™ EDI technology was born in 1977, before Ionpure
- SnowPure is privately held
- SnowPure is your partner, not a competitor
- High quality Electropure™ EDI training and OEM support

Benefits of Using EDI

- Continuous Process-no upsets
- Operating cost is minimized
- No hazardous waste, no associated costs and risks
- No regeneration acid or caustic
- Flexible—easy to expand a modular EDI system
- Reliable—no recirculation system components to fail

EDI Technology Training and OEM System Design Support

- SnowPure believes strongly in training—this helps ensure field success with Electropure™ EDI systems.
- SnowPure assists new OEM customers through their system design phase.
- Our customers also have access to our Best Practices P&ID's to aid in their EDI system optimization.
 - Combined with ongoing Technical Service, we help ensure success.



www.snowpure.com