



Electropure EDI
Simple EDI

Electropure™ EDI EXL-600

NEW!

EXL-600 MK/LX Replacement Modules

ELECTROPURE™ EXL-600 modules are specifically designed as direct replacements for E-Cell® MK-2 and MK-2E modules and Ionpure® LX-24 and LX-30 modules. They are configured to easily retrofit existing systems with added Electropure™ technology benefits, so the old troublesome E-Cell® CONCENTRATE RECIRCULATION IS ELIMINATED.

The new ELECTROPURE™ EXL-600 modules have the same physical profile as E-Cell® MK and IONPURE® LX modules but have Electropure™ EDI technology inside. This includes Electropure's patented Excellion™ membranes, new "never-leak" permanent O-ring seals, our unique non-scaling electrode system, our efficient thin-cell technology, and our +GF+ union connectors.

With Electropure™ EDI thin-concentrate technology, there is no need for the troublesome E-Cell® or Omexell® recirculation system, so it can be eliminated from the system. With the mass-transfer built into Electropure™ EDI thin-concentrate technology, you don't need either salt injection or feed-and-bleed systems. You also don't need the IONPURE® "all-filled" design.



Parameter	SI Units	US Units
1-Pass RO + GTM* Design Flow	3.5 m ³ /h	15 gpm
2-Pass RO Design Flow	4.5 m ³ /h	20 gpm
Maximum Recommended Flow	5.5 m ³ /h	24 gpm
Recovery**	Up to 99%	Up to 99%
Normal Pressure Drop (25C)	3 bar at 4.5 m ³ /h	45 psi at 20 gpm
Maximum Pressure	7 bar	100 psi

* SnowPure recommends Liqui-Cel® GTM for CO2 removal ** with electrolyte to drain, and concentrate recovery

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EDI Module Parameters	Recommended for Optimum Performance	Maximum
Feedwater Conductivity Equivalent Including CO ₂ (FCE, see calculation*)	<9 uS/cm	<43 uS/cm
pH	7.0 to 7.5	5.0 to 9.5
Total Chlorine (as Cl ₂) and Ozone (O ₃)	ND	ND
Iron (Fe)	ND	<.01 ppm
Manganese (Mn)	ND	<.01 ppm
Sulfide (S ⁻)	ND	<.01 ppm
Total Hardness (as CaCO ₃)	<0.5 ppm	<1 ppm
Total Silica (as SiO ₂)	<0.2 ppm	<0.5 ppm
Total Organics (TOC as C)	ND	<0.5 ppm
Temperature	10 to 35C (50-95F)	5 to 45C (40-110F)
Voltage	350VDC	400VDC
Concentrate Flow Direction	Upward	Upward
Feed Flow Direction	Upward	Upward
Dimensions (EXL-600) (WidthxHeightxDepth)	314x606x265 mm (12.4x24x10.5 in)	
Operating Weight (EXL-600)	63 kg (140 lb)	
Shipping Weight (EXL-600)	72 kg (160 lb)	

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Electropure™ EDI Technology

- No concentrate recirculation or brine injection
- Thin-Cell efficient technology
- Thin-Concentrate non-scaling technology
- Unique non-scaling electrode system
- Patented Excellion™ membranes

Doing business with SnowPure

- Electropure™ EDI technology was born in 1977, before Ionpure
- SnowPure is privately held
- SnowPure is your partner, not a competitor
- High quality Electropure™ EDI training and OEM support

Benefits of Using EDI

- Continuous Process-no upsets
- Operating cost is minimized
- No hazardous waste, no associated costs and risks
- No regeneration acid or caustic
- Flexible—easy to expand a modular EDI system
- Reliable—no recirculation system components to fail

EDI Technology Training and OEM System Design Support

- SnowPure believes strongly in training—this helps ensure field success with Electropure™ EDI systems.
- SnowPure assists new OEM customers through their system design phase.
- Our customers also have access to our Best Practices P&ID's to aid in their EDI system optimization.
- Combined with ongoing Technical Service, we help ensure success.