

## String-Wound Filter Cartridges

True depth cartridges for a wide range of industrial, commercial, & domestic applications

WATER



**Superior Filtration Technology** 

## **Superior Filtration Technology**

The patented Sedifilt process begins with 100% pure polypropylene that is extruded without the use of any chemicals. The extruded media consists of continuous filaments of multi-lobal cross-section with numerous micro voids between each individual filament. These chemical-free continuous filaments are then randomly oriented to each other, intermixed, looped and entwined into a non-round, highly stable, bulky yarn. The multi-lobal cross-section of filaments combined with the random yarn structure gives much improved void to solid ratio. This improved porosity gives a higher dirt holding capacity and reduced resistance to flow.

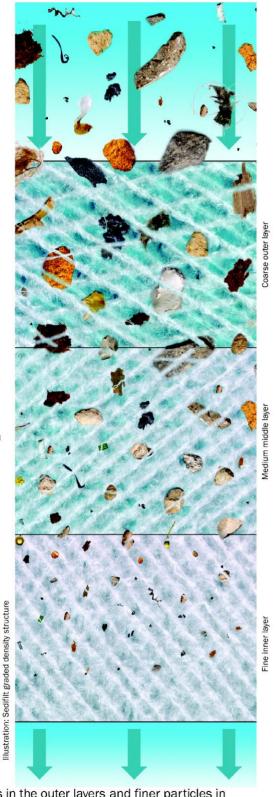
Sedifilt test results have shown that this patented process provides higher dirt holding capacity and filter life at equivalent competitive efficiencies, while reducing pressure drops. All this translates into improved filtration performance and reduced costs.

When this media is wound into a filter cartridge, each of the filaments continues, without a break, throughout the length of the yarn, making the cartridge free from any media migration problem. There are no short fibers that can come lose and migrate, a common problem with conventional string-wound filters. Each yarn also traps the randomly protruding short loops of adjacent yarns resulting in a highly stable media structure wherein the yarns are locked in place and prevented from rolling or shifting aside. The stable structure provides an excellent knifeedge sealing property to the cartridge. Under conditions of varying flow and pressure fluctuations, the new cartridge is more resistant to particle unloading.

With the improved media, there are no typical diamond-shaped open spaces (a characteristic winding pattern of typical string-wound media) and the yarn media covers all the area. The liquid flows through the entire yarn structure and contaminant particles are forced to change direction as they proceed through the depth of the cartridge. The physics of flow is such that it becomes possible to trap particles smaller than the size of the complex pathways.

Finally, through improved winding technology, the pitch, number of crossings and space between each yarn is continuously varied and controlled from start to finish in making the cartridge. The inner layers of the yarns are wound close together and the space between yarns is gradually increased towards the outer layers, while the yarns remain locked together because of the random protruding loops. This winding

technology gives improved true density grading, trapping coarser particles in the outer layers and finer particles in the inner layers. By maintaining the same winding tension, the structure has the same firmness throughout the depth of the cartridge, giving more consistent and better performance.



### **Features**

- 100% polypropylene inert material, excellent micro-organism resistance.
- No chemicals to leach-out with new melt spinning and yarn forming process.
- No media migration because the yarn consists of continuous filaments.
- True graded density new winding technology gives denser winding in inner layers and coarser winding in outer layers.
- High dirt holding capacity and longer life as particles are trapped throughout the entire cross section of the filter.

- Better performance multi-lobal cross section filaments with random 3-dimensional media structure captures more particles compared to conventional filters.
- High bulk media having improved void to solid ratio gives higher flow rates with low pressure drop.
- High structural stability, i.e., no shifting of media, excellent knife-edge sealing.
- Structural firmness results in greater resistance to particle unloading and hence more consistent performance.
- Incinerates to trace ash with no hazardous volatiles for environmentally friendly disposal.

True graded density structure of Sedifilt cartridges ensure higher dirt holding capacity, longer service life, and fewer change outs.

#### Sedifilt Media



High bulk, stable, three-dimensional random structure comprising continuous filaments.

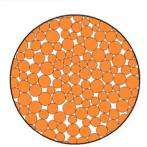
# The multi-lobal cross section of individua

The multi-lobal cross section of individual filaments has more micro-voids giving higher dirt holding capacity and lower resistance to flow.

#### **Conventional Media**



Low bulk, non- stable, round structure comprising short fibres.



Conventional round cross section of individual fibres has fewer micro-voids giving lower dirt holding capacity and higher resistance to flow.

## NSF/ANSI Standard 61 Certification

Sedifilt polypropylene filter cartridges are certified by NSF International to NSF/ANSI Standard 61 for Drinking Water System Components and Health Effects.

## Filter cartridges



#### Polypropylene Cartridge

Pure polypropylene Sedifilt filter cartridges are free from any extractables and contain no lubricants, wetting agents, emulsifiers, ant-oxidants or anti-static agents, etc. It is certified by NSF International to NSF/ANSI Standard 61 for Drinking Water System Components and Health Effects. Available in up to 72 inch (1829 mm) length and up to 6 inch (152 mm) diameter.



#### **Polyester Cartridge**

Polyester media filter cartridges with stainless steel core are available for applications where their temperature and chemical resistance is more suitable; e.g. for filtration of edible and petroleum oils, pesticides, etc.



#### **RO Cartridge**

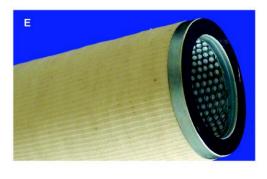
Sedifilt Cartridge for Reverse Osmosis Plants are effective and efficient for removal of silt, sand, rust and other suspended particles from RO feed water.



#### **High Flow Cartridge**

Designed for High Flow housings and applications like large RO plants, produced water filtration, amine and glycol filtration. The Sedifilt High Flow filter cartridge has a 6-inch diameter, giving four times higher dirt holding capacity together with lower differential pressure and higher flow rates.

Available in standard Polypropylene and Polyester media with stainless steel core, and cotton or polypropylene covering.



#### **Coalescer Cartridge**

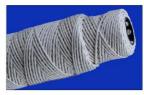
Sedifilt Coalescer cartridges reduce cost of filtration with enhanced performance, and is ideal for condensate removal and oil adsorption in both liquid/liquid and liquid/gas applications. The high-bulk, stable, three-dimensional random structure comprising multi-lobal filaments results in direct interception and coalescence of dispersed liquid phase. Applications include removal of aerosols, condensates and particulate contaminants from natural gas streams.



Pure polypropylene molded adapter with "222" O-rings



Thermally welded pure polypropylene closed end cap



Stepped end configurations available in all media



Reusable knife-edge seal end Pure polypropylene molded cap with stainless steel spring spring





Pure polypropylene molded fin



end cap



and ease of disposal.

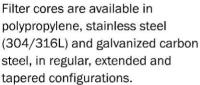
End Adapters

Polypropylene end adapters are thermally-welded to the pure polypropylene Sedifilt filter. The positive weld assures bypass-proof

performance and structural

integrity without adhesives or

additives, maintaining cartridge purity. All adapters are molded of the same polypropylene as the cartridge for chemical compatibility





Pure polypropylene extended



Pure polypropylene tapered extended core



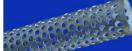
extended core

#### Chemical Compatibility

Please consult our Chemical Resistance Guide for chemical compatibility information on our filter media and core material.



Polypropylene core is the economical choice for most applications. Available in 28 and 35 mm inner diameters.

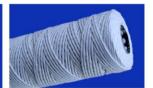


Stainless Steel core extends chemical, temperature, and differential pressure limits of cartridge.



Galvanized Carbon Steel core

Natural cotton cartridge with galvanized carbon steel core for oils, paints, organic solvents, alcohols, petroleum & other non-food applications (for use up to 130 °C).



Bleached cotton cartridge with stainless steel core meets food standards for use up to 130 °C. For distilled water, beverages, vegetable oils, petroleum, fatty acids, and alcohols.

#### Cotton Media

Cotton media cartridges with stainless steel or galvanized carbon steel core are also available for applications where their temperature and chemical resistance is more suitable, e.g. in filtration of edible and petroleum oils, organic solvents, etc.

#### **Food Grade Compliance**

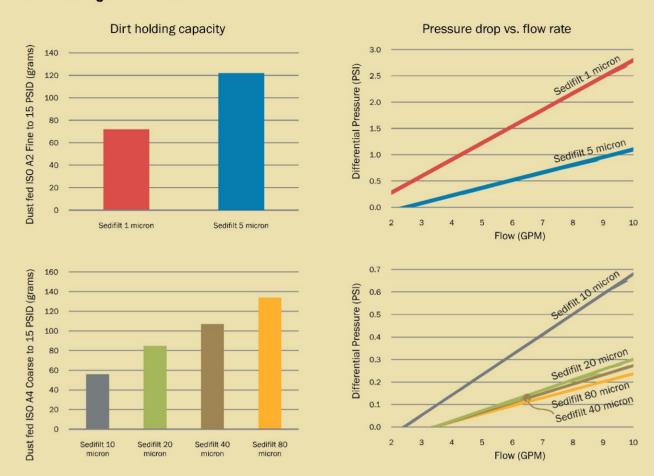
Standard Sedifilt filter cartridges are made from 100% homopolymer polypropylene resin that meets requirements for food, beverages and drinking water.

#### **Applications**

Sedifilt cartridges are ideally suited for applications such as: RO pre-filtration, electronics manufacture, deep well injection & gas purification, ED automotive paint, electroplating, pharmaceuticals & healthcare, chemical industry, metal working, industrial process water, drinking water, food & beverage, residential water and more.

## Customers can count on our continued commitment to research and development.

#### Filter Cartridge Test Results



Ratings are based on laboratory tests for 10 inch cartridges as per ASTM F795 standard at ambient temperature and 3 gpm (US) water flow rate. Flow rate vs. pressure drop data is based on clean water at an ambient temperature of 25 °C. Results in actual use will be influenced by the type of fluid and contaminant as well as flow rate and temperature.

We provide active support to customers towards the development and improvement of filter cartridges to meet process requirements. Our research and development efforts are to continuously improve our products. Our test laboratory enables us to provide customers with tailor made cartridges.







We conduct testing at our own in-house laboratory. Our laboratory is equipped with a filter cartridge test rig, laser particle counter, digital microscope, turbidity measuring instrument, SDI measurement instruments, microbiological and chemical test equipments.

#### Ordering information

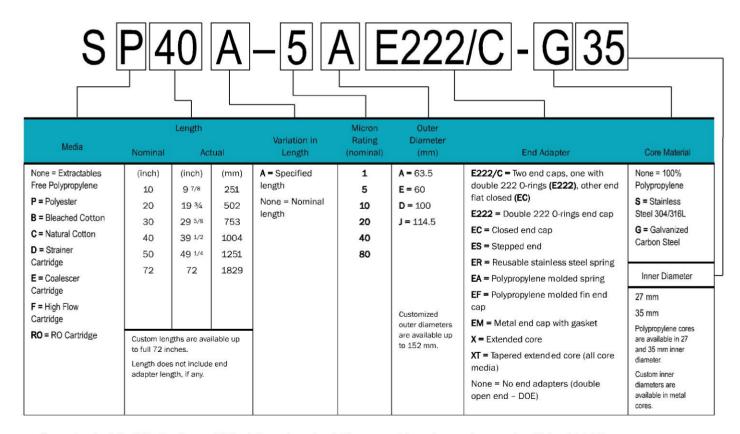
Sedifilt filter cartridges can be made to order in custom sizes (custom lengths, inner diameter and outer diameter) in various filter media and core material, and tailored density gradings.

Length	Outer diameter	Number per box (standard packing)	Gross weight per box (kg)	Quantity in 20 ft. container load (without pallets)	Quantity in 20 ft. container load (on pallets)
10"	2 ½"	30	6	25,200	19,500
20"	2 ½"	30	11	12,600	9,750
30"	2 1/2"	30	16	8,400	6,480
40"	2 1/2"	20	14.5	6,600	5,120
50"	2 1/2"	20	18	5,040	3,900



When ordering for the first time, please specify all details in writing. Media, actual length, micron rating, outer and inner diameters, and core material are required. End adapters are optional. Contact us for further information.

Backup stocks are maintained in our warehouse for prompt deliveries. Packaging is in good quality top loading box-board cartons. Both palletized and non-palletized deliveries are made.



For a standard Sedifilt 5 micron 40 inch long (nominal) filter cartridge, the product code will be S40-5A.





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#### Superior filtration technology

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