

# **MINICHLORGEN**

# Safe, reliable & efficient on-site generation of sodium hypochlorite



### The safe generation of sodium hypochlorite

MINICHLORGEN sodium hypochlorite systems provide an on-demand supply of <1.0~% sodium hypochlorite solution, generated through the electrolysis of diluted brine solution.

The MINICHLORGEN system automatically draws a concentrated brine solution from a salt saturator which is then diluted to the correct strength with softened water for efficient electrolysis. The diluted brine is automatically fed to the electrolytic cell where electric current is passed through the solution, producing sodium hypochlorite. The automatic process cycle is repeated until the product tank is filled.

Conventional sodium hypochlorite losses up to 20 % of the chlorine it contains during storage. The 1 % sodium hypochlorite generated by MINICHLORGEN does not require any additives; its chlorine contents remains stable over months.

Generated in close proximity to the process, the direct storage and dosing of sodium hypochlorite rules out accidental spillage of the sodium hypochlorite and contract with the operating personnel.

### **Advantages**

- · Eliminate delivery & handling of hazardous chemicals
- Handle only salt
- Generate on site for on-demand or residual storage
- No exhaust gases as with conventional sodium hypochlorite solutions in dosing pumps
- Eliminate injection point scaling associated with commercial sodium and calcium hypochlorites
- Considerable Health & Safety benefit to operators
- A singleMINICHLORGENcan provide chlorine disinfection for multiple injection points using a common product tank and dosing pumps
- Simple and low maintenance frequency
- >5 year electrolyser long life span

### **Functions**

- MINICHLORGEN models available for 30, 60 and 90 g/h chlorine capacity
- Robust and attractive plastic cover
- Vivid LED illumination from the electrolytic chamber offers a presence
  of the chlorine generation process and at the same time indicating
  through simple LED colour change the current operational status of the
  process
- Easy to operate membrane keypad multi-lingual control panel & OLED display with green, amber and red LED operational status indicators
- Operational parameters displayed and code protected programming
- Alarm event log with real time clock recording
- Volumetric flow measurement of water and brine for consistent high efficiency electrolysis
- Safe operation by ambient air monitoring from a hydrogen detector
- Remote transfer of the fault message, data logging & RS485 options
- MINICHLORGEN is supplied with fixings for wall mounting, product tank level switch kit and brine suction assembly

### Areas of Application

- Chlorination of potable water supplies
- · Food washing / processing treatment
- Dairies / Breweries cleaning in place (CIP)
- Cooling tower biocide treatment
- · Secondary disinfection
- Industrial chlorination treatments
- · Swimming & Spa pool disinfection
- Animal husbandry

## **Technical data**

Description		MINICHLORGEN		
<u> </u>		30	60	90
Chlorine capacity	g/h	30	60	90
Chlorine concentration*	g/l	6		
Power consumption	kWh	0.15	0.30	0.60
Power supply	Ø	110 – 240V		
Operating pressure	bar	2 – 8		
Nominal water consumption*	l/h	5	10	15
Nominal salt consumption*	kg/h	0.1	0.2	0.3
Protection class	IP	54		
Permissible ambient temperature	°C	+5 - +45**		
Permissible feed water temperature	°C	+8 - +25***		

 $<sup>^{\</sup>star}$  standard factory settings

Further specifications upon request

The MINICHLORGEN is a system for the "in situ" production of the biocide active agent "active chlorine produced from sodium chloride via electrolysis". In accordance with the biocide ordinance, as of 01/09/2015, the member states of the European Union may only use precursors for biocidal active agents produced "in situ" and which are used as disinfectants. These precursors must satisfy the quality requirements made of these substances by DIN EN and be sourced from a manufacturer or supplier listed in accordance with article 95 of the biocide ordinance. Please ask your supplier to confirm conformity with the biocide ordinance (certificate).

Biocidal active agent:

Active chlorine produced from sodium chloride via electrolysis

Precursors:

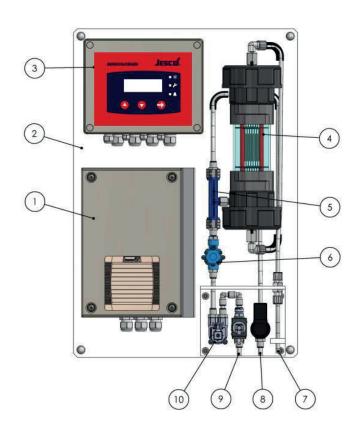
Sodium chloride

EC no. mix; CAS no. not applicable

EC no. 231-598-3; CAS no. 7647-15-5;

Special salt for electrolytic cells DIN EN 16401 and 14805

# **Description MINICHLORGEN Generator**



Desc	cription
1	Power supply for electrolytic cell (rectifier)
2	Rigid backboard
3	Control box
4	Electrolytic cell
5	Injector for brine
6	Pressure reducer
7	Product outlet connection
8	Solenoid valve for brine control
9	Connection for softened water
10	Flow meter for the dilution water

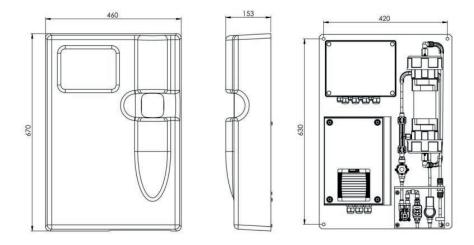
 $<sup>\</sup>ensuremath{^{**}}$  in this case, extra venting is required

<sup>\*\*\*</sup> in this case, a water cooler is required

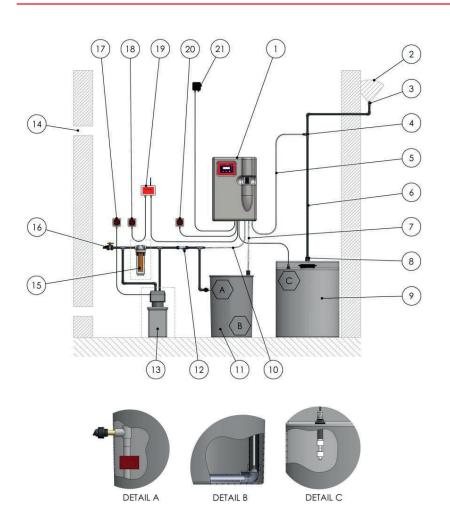


# **Dimensions**

All dimensions in mm



# **Description MINICHLORGEN Installation**



Desc	Description				
1	MINICHLORGEN Generator	#			
2	Venting zone				
3	Venting to the outside				
4	Hydrogen separator	#			
5	Product line	#			
6	Product tank supply pipe				
7	Brine suction unit	#			
8	Product tank connection	#			
9	Product tank				
10	Softened water feed tube	#			
11	Salt dissolving container				
12	Sampler tap for softened water	#			
13	Water Softener	*			
14	Natural room ventilation				
15	Optional water softening cartridge	*			
16	Cold water inlet				
17	Softener electrical power supply				
18	Telemetry unit electrical power supply				
19	MINICHLORGEN telemetry unit				
20	MINICHLORGEN power supply				
21	Hydrogen warning device	#			
Α	Float valve for salt dissolving container	#			
В	Brine removal through filter pipe	#			
C	Product tank level monitoring	#			

# included in standard scope of supply\* MINICHLORGEN requires softened water.



### **MINICHLORGEN - accessories**



#### Hydrogen gas detector

The hydrogen meter deactivates the EASYCHLORGEN following the detection of hydrogen gas and should be installed directly over the system.

Supplied as standard with every EASYCHLORGEN unit.



### **Water Softener**

Filter cartridge for use in water softeners for COMPACT systems. Contains an activated carbon cartridge for easy maintenance.

Standard and high capacity softener cartridge options.



### Softener with automatic regeneration

A softening unit with automatic regeneration is available for COMPACT systems. This requires a power supply and an effluence connection for the flushing water.



### Salt dissolving container

External salt dissolving container for STANDARD and HIGH CAPACITY systems. For 150, 300, 500 and 1000 kg salt.



#### **External product tank**

Optional external product tank for STANDARD AND HIGH CAPACITY systems for assembly kit for level monitoring. Available tank volume: 75, 300, 500, 1000 and 2000 litres.

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