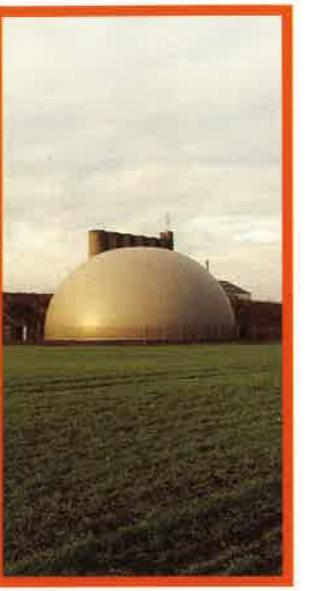




 Albers Alligator beliefert den industriellen Sektor seit mehr als 15 Jahren regelmässig mit Speichern und Bälgen für Biogas- und Deponiegasanlagen aus flexiblen Materialien nach Angabe des Auftraggebers. Beim Entwurf des Gasspeichers, kann Albers Alligator beraten im Zusammenhang mit der Auswahl der geeigneten Materialien, der Fertigung und der Installation. Albers Alligator verfügt über eine technologisch fortschrittliche Aussstattung für die Verarbeitung und Installation von faser-verstärkte Foliensorten. Alle Materialien und Verbindungen werden kontrolliert und überprüft im eigenen Labor.

 Pour utilisations industrielles Albers Alligator livre depuis plus de 15 ans sacs et soufflets pour unités de traitement de bio-gaz ou de gaz d'émanation, et ceci selon les spécifications du donneur d'ordre. Pour la conception des gazomètres Albers Alligator peut vous donner conseil sur le choix du matériel qu'il vous faut, sur la méthode exacte de fabrication et sur le mode d'installation. Albers Alligator dispose d'appareils très sophistiqués pour le traitement de différents types de feuillets à tissu renforcé. Tous les matériaux et tous les composés sont contrôlés et testés dans nos propres laboratoires sur leur solidité et sur leur étanchéité.

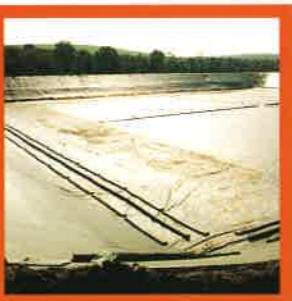


## Albers Alligator also means:

Expo Sevilla, synthetic screens, facades for the Dutch pavilion



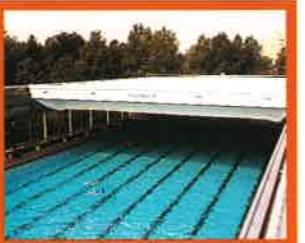
Floating covers for various use



Membranes for soil protection



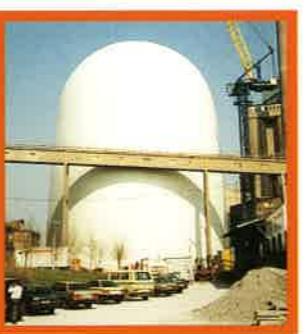
Foldable air cushion roofs



double membrane 5000 m<sup>3</sup>



Tensioned structures



Flexible liquid storage systems



Airhalls for leisure and industrial use

**Membrane Gasholders**

The image shows a large industrial gas holder structure, specifically a membrane gasholder, set against a background of numerous water droplets. The structure is a large, dark, hemispherical dome supported by a metal frame. A blue logo featuring a stylized alligator head is positioned in the top right corner. Below the logo, the words "Membrane Gasholders" are written in large, white, sans-serif letters. In the foreground, there is a green grassy area. Handwritten text "double membrane 5000 m<sup>3</sup>" is overlaid on the image, pointing to the structure. At the bottom, a bold statement reads: "Single or double, big or small, Albers Alligator produces them all."



Albers Alligator

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the Netherlands

# Membrane Holders and bellows for biogas and waste-tip gas

For designing a useful gas holder, it is necessary to know the possibilities and limitations of the membrane material to be employed.

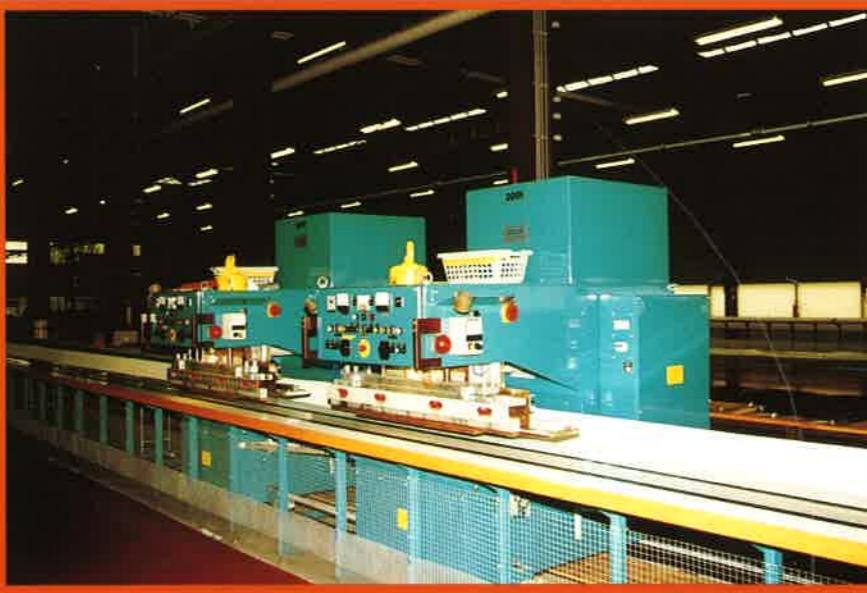
It is also necessary to choose the shape and assembly method such that the result is a balanced unit which has the desired capacity and flexibility, and is sufficiently durable. For more than 15 years, Albers Alligator has been supplying industry with holders and bellows

for use in biogas or waste-tip gas plants.

- **Assembly:** Albers Alligator has advanced equipment at its disposal for cutting, welding and finishing membranes reinforced with fabric. An intensive final inspection verifies the tightness and reliability of the gas holder.
- **Installation:** the installation of a gas holder or membrane is a critical activity. In particular, if this is done in the open, then adequate precautionary measures have to be taken. Wind, precipitation and the like greatly affect the unfolded membrane construction. It makes sense, therefore, to enlist Albers Alligator at an early stage as an advisor for the installation. Albers Alligator can, of course, carry out the installation.



Quality control



Welding equipment



## Albers Alligator

- has extensive experience in the area of membrane gasholders
- is a certified membrane processor
- advises on selection of material, assembly and installation
- performs the work conscientiously and efficiently
- controls and tests materials as well as connections in its own laboratory



Test unit



Pressure relief valve



Cushion membrane for outdoor use



Double membrane gasholder



"Zeppelin"-shape membrane gasholder for installation in support frame



Double membrane gasholder on top of steel tank